



**FOR SERVICE
REFERENCE ONLY**

19	4	WASHER_M6_SPLITLOCK_SS	91109206	WASHER, LOCK, SPLIT, M6, SS
18	4	WASHER10-204X440SS	90706012	WASHER, FLAT #10 SS
17	1	TWA094	80460012	SUPPORT, ASSY, PAN BEARING V4
16	1	TW536	99260515	STOP, PAN LOCK, SG
15	1	SPRINGS00_1250_LG	90701354	SPRING, EXTENSION, .500 X 1.25 LG
14	4	SCREWM6AC20SS	91100620	SCREW, M6 SOCKET CAP 20 SS
13	4	SCREWM6AC10SS	91100610	SCREW, M6 SOCKET CAP 10 SS W/PATCH
12	6	SCREWM5AC10SSP	91100510	SCREW, M5 SOCKET CAP 10 SS W/PATCH
11	2	SCREWM3AB06BZP	91010306	SCREW, M3 BUTTON SOCKET HD 06 BZ W/PATCH
10	2	SCREWM2AC04BZ	91050204	SCREW, M2 SOCKET CAP 04 BZ
9	1	TW335	99430126	PINION ASSY 17T 3MM HTD, LOW PROFILE
8	1	TW527	99260505	MOUNT, PAN MOTOR SG
7	1	TW502		INTERNAL MOTOR, ENCODER ASSEMBLY SB/SG
6	1	BUSHING500SNAP	90410102	GROMMET, SNAP BUSHING .50 ID
5	1	DBA015	INTERNAL	GEAR ASSY, PAN DL2
4	2	FUSE5X20_5A-SLOW	90403012	FUSE, 5 AMP SLOW
3	1	FS709	80040022EF	BOARD, ASSY X-SPOT FLAG HOMING SENSOR
2	2	FUSE_HOLDER5X20	90412018EF	BLOCK, FUSE SINGLE 5 X 20MM SINGLE
1	1	TW504	99360050	BELT, TIMING 3MM HTD, 200 GROOVE, 6MM
ITEM NO.	QTY.	FILENAME	PART NO.	DESCRIPTION

BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED	RELEASE DATE:	CE:	2105 GRACY FARMS LANE AUSTIN, TEXAS 78758 (512) 836-2242 FAX (512) 832-4128 ***** http://www.highend.com	LIGHTWAVE RESEARCH
DIMENSIONAL TOLERANCES:	ENG:	OA:		
0 PLACE DECIMAL = ±0.38	ME:	DRW:		
1 PLACE DECIMAL = ±0.25	MEG:			
2 PLACE DECIMALS = ±0.13	DESCRIPTION:	PAN BEARING COMPLETE SG		
ANGLES = ±0.5°	FOR PAINTED PARTS REFER TO	MATERIAL:	FINISH:	
	ENG. SPEC. MANUAL WI-0592	CHARTED	NONE	
	ALL COMPONENTS, MATERIALS AND FINISHES TO BE R&HS COMPLIANT	INTERPRET DIMENSIONS PER	DRAWING NO.	
MIN. DRAFT		ASME Y14.5M-1994	INTERNAL TWA081_SVC	
MIN. RADI		THIRD ANGLE PROJECTION	REV.	
FLATNESS		DIMENSIONS ARE IN MILLIMETERS	NA	
THICKNESS			DO NOT SCALE SCALE: 0.630 SHEET: 1 OF 1	
VOLUME				

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